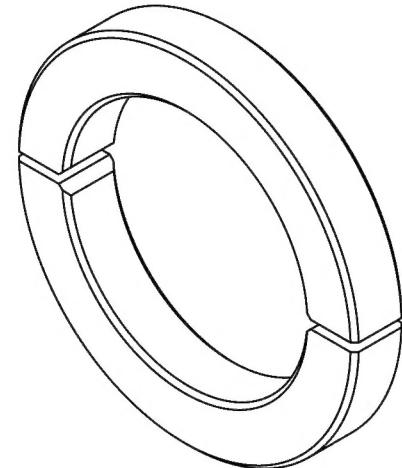
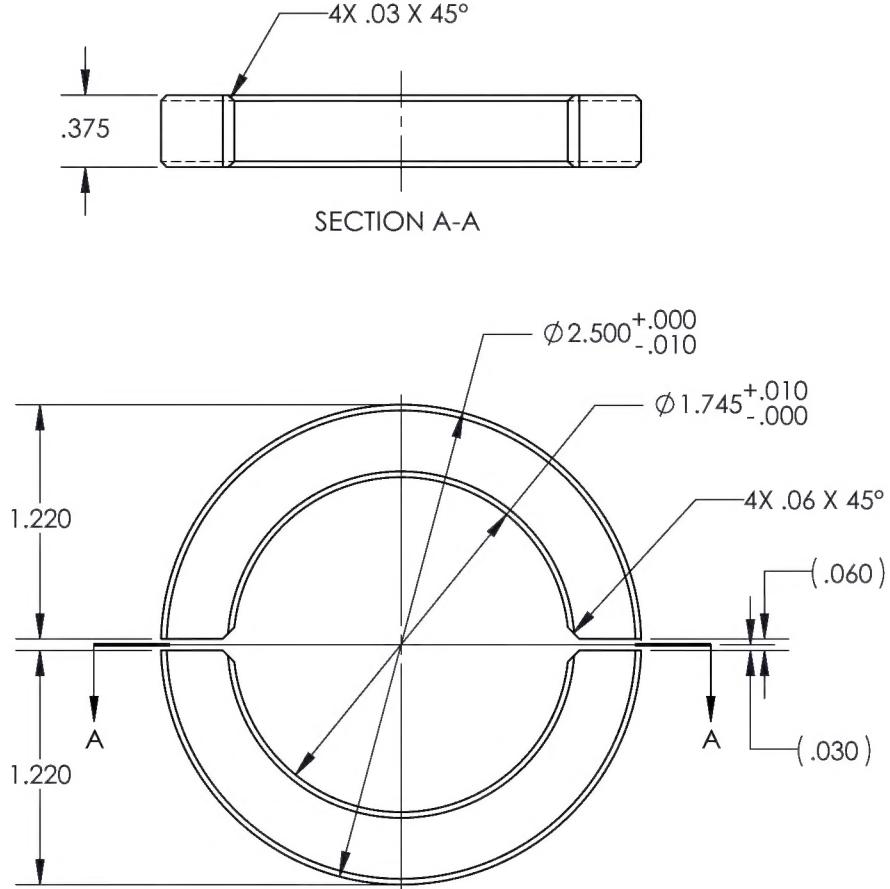


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM	11/12/2012	JAG	
4	16-0242	UPDATED TO NEW STANDARDS. CH'D DIM WAS Ø2.500 IS Ø2.500+.000/-0.010, WAS Ø1.745 IS Ø1.745+.010/-0.000; ADDED DIM 4X .06 X 45°. CH'D MATL WAS SS 17-4, H1150 IS SS 17-4, H1150/H1075.	12/2/2016	SM	JAG



DART AEROSPACE	
TITLE	
SEMI - RINGS	
DWG NO.	
SWA10A-500	
REV 4	
MATERIAL 17-7, H 1150/H1075	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.000 ± .005 FRACTIONS ± 1/8	
.00 ± .01 ANGLES ± 5°	
.00 ± .1 SURFACES = 125 ✓	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CANAM
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
SCALE	1:1
DATE	2/22/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-500	1	SEMI - RINGS	17-7, H 1150/H1075	